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Digital et 4ième révolution industrielle

Eric Prevost
Vice President, Industry 4.0 & Emerging Technologies

THE EXPERIENCE SOCIETY

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Enjeux

Society & economy Changes

- L'institut Montaigne indique qu'en Europe, une voiture reste garée **90% de son temps** et **31% des produits agricoles sont perdu** avant consommation, par ailleurs, un récent sondage international de Zuora montre que **70%** des adultes sont d'accord que le **paiement à l'usage de produits et services libère les personnes de la charge financière** de la possession

Climate Changes

- **40 %** des acheteurs de technologies industrielles **préfèrent acheter via des distributeurs** car les commerciaux des manufacturiers sont trop long à leur répondre. Et **42%**, ne sont pas en mesure d'avoir une réponse rapide en cas de problèmes après ventes.

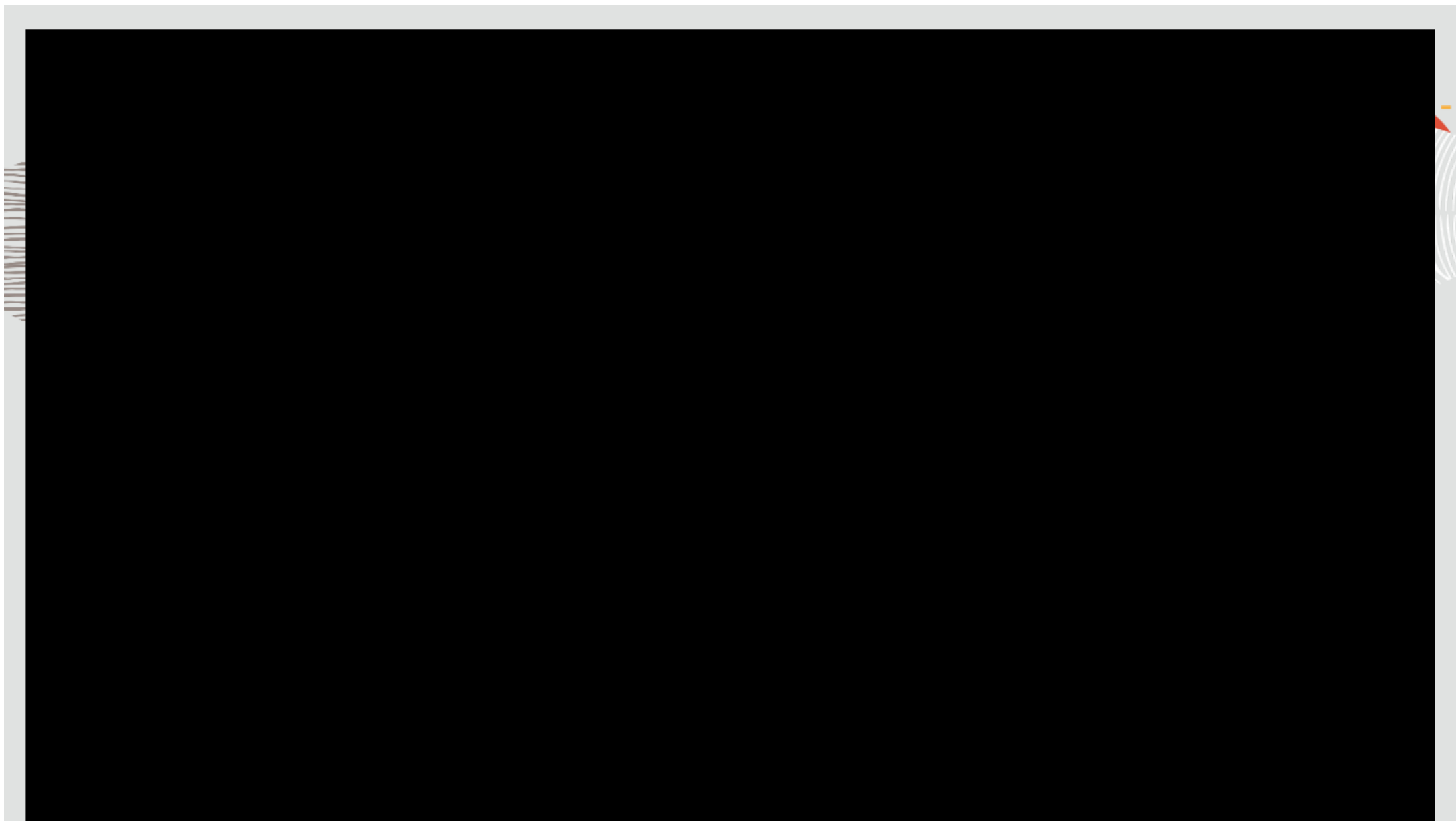
86% des clients B2B sont prêt à payer plus pour un meilleur service

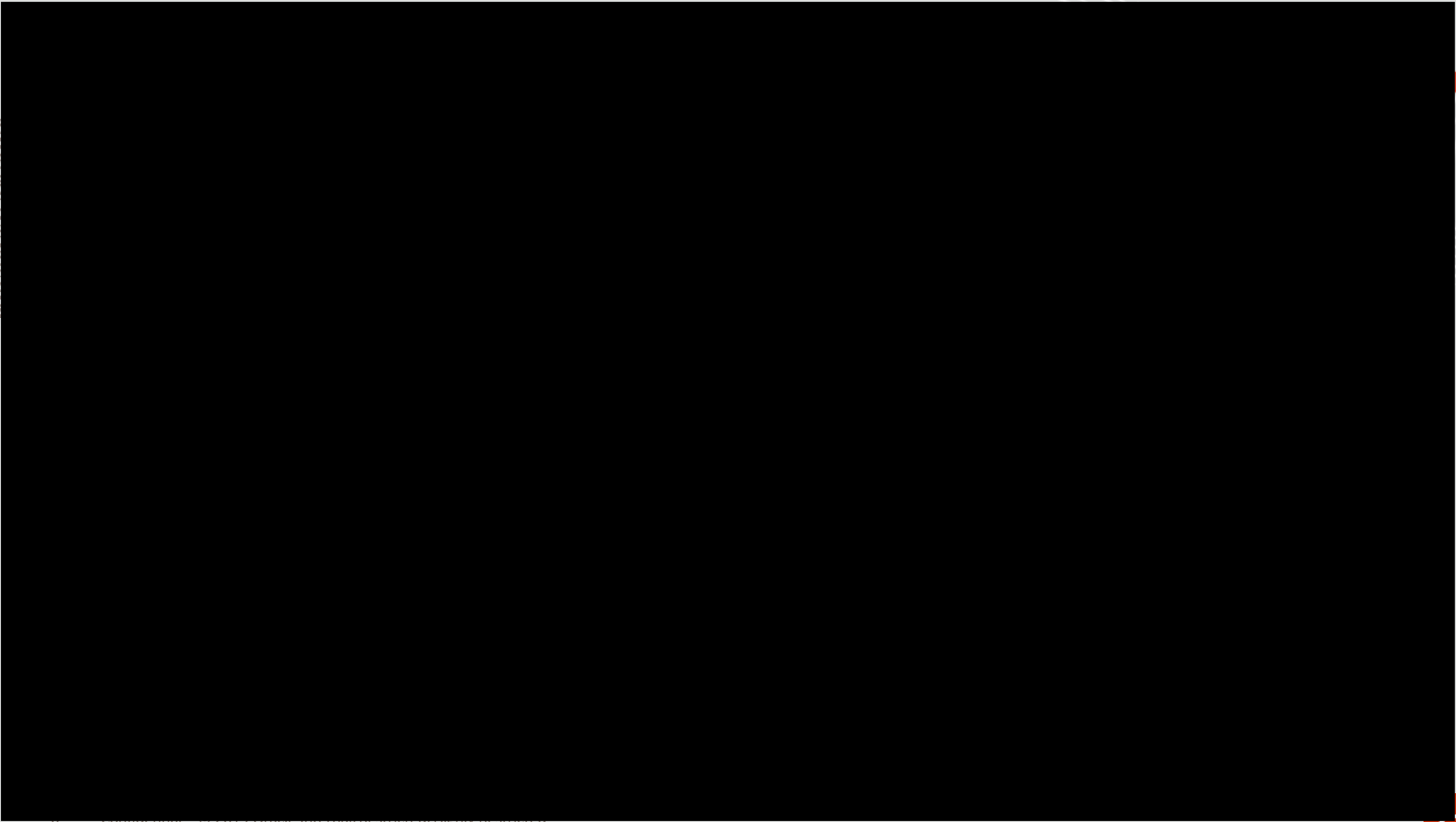
- D'après les nations unies et le GIEC, pour atteindre les objectifs de réduction d'émission de Gas à effet de serre, **notre activité industrielle et de consommation doit être 55% plus faible qu'aujourd'hui d'ici 2030**, et **78% de la hausse des émissions totales** de gaz à effet de serre peut être attribuée à l'usage de **combustibles fossiles et aux procédés industriels**

Technology changes

- D'après Gartner **50 Milliards d'objets seront connectés d'ici 2020**







Manufacturer Industrials are Experiencing Considerable Disruption

- **Consumer demand variability** is changing manufacturing processes (Compact & Multipurposes plants, Full kitting,...)
- **Market competition** is forcing to operational performance & diversification.
- **New digital business models** are disrupting manufacturing companies.
- **We are only at the beginning** of the 4th industrial revolution.

Innovation GTM



Local Manufacturing



Diversification

Service Business



*AllinOne
Microfactory*



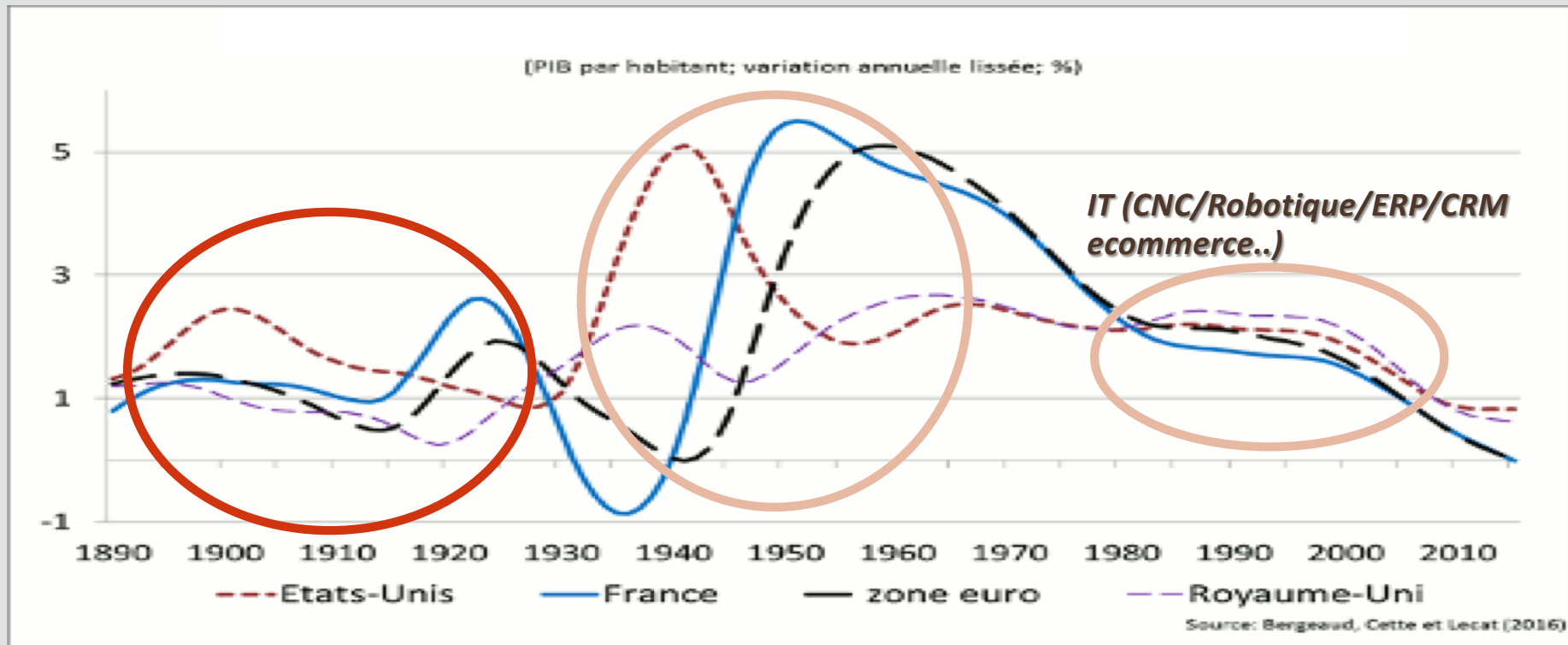
carbon3D

*Personalized
mass manufacturing*



local motors by 

Why the 4th Industrial revolution is different
 Cloud/5G/IOT/Blockchain/Cloud data/AI are the new steam power revolution!



5G
 Cloud
 AI
 IOT
 Blockchain
 3D
 Cobot

DISRUPTION IN MANUFACTURING, DISTRIBUTION and SERVICES ARE ACCELERATING

COMPANIES MUST MOVE FAST TO THRIVE



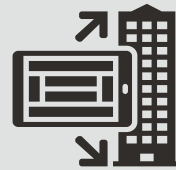
SMART MANUFACTURING

Hyper connectivity is improving quality, efficiencies, and opening up new opportunities



PACE OF INNOVATION

More than ever it is challenging to keep up with rapid innovations in products, services, capabilities, and processes



NEW BUSINESS MODELS

New digital capabilities are enabling creative service and business models for increasing revenue and customer satisfaction



GLOBALIZATION

Companies must adapt to increasing and diverse compliance, accounting, sustainability, and competitive pressures

**NEW TECHNOLOGIES ARE SERVING AS BOTH DISRUPTORS AND
CATALYSTS FOR SIGNIFICANT INDUSTRY CHANGE**

What is urgent to change to be an Industry 4.0 company?

1. Be an intelligent, accurate and realtime data driven company
2. Breaking company silos
3. Design and Do scalable projects
4. Be agile (start, stop, remove, create, change..)
5. Go fast and cheap
6. Think and act global & local at the same time
7. Work with an ecosystem as a open platform
8. Helping people to take decisions in a complex world
9. Make it modern and collaborative for people
10. Move from supplier mindset to connected partner with your customers

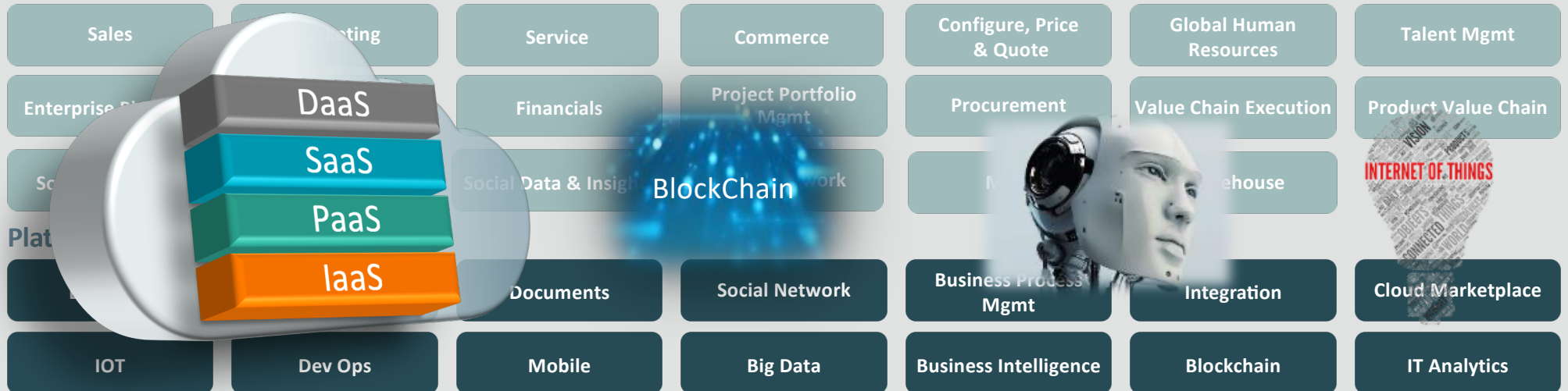
Democratizing advanced technologies for data capture, storage and usage

Data as a Service

DaaS for Marketing

DaaS for Social

Software as a Service



Infrastructure as a Service

Storage

Compute

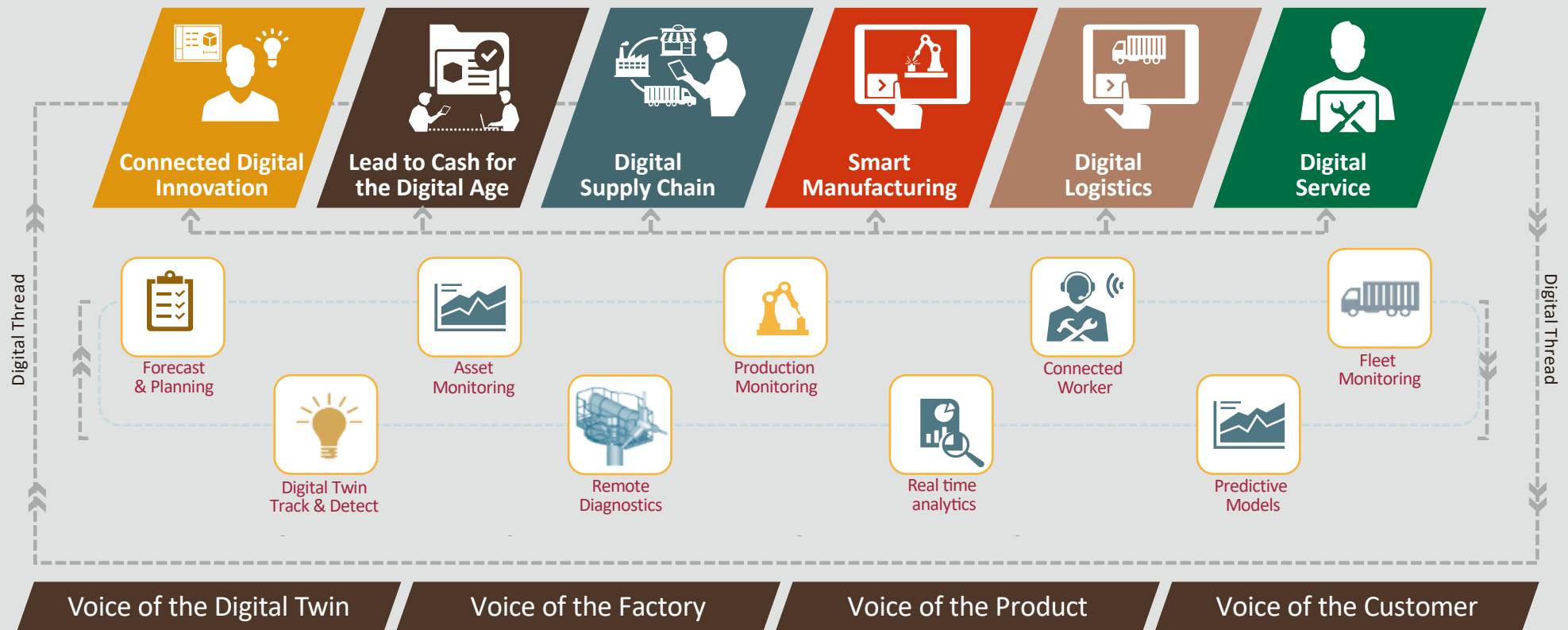
Messaging

Identity

Deep learning

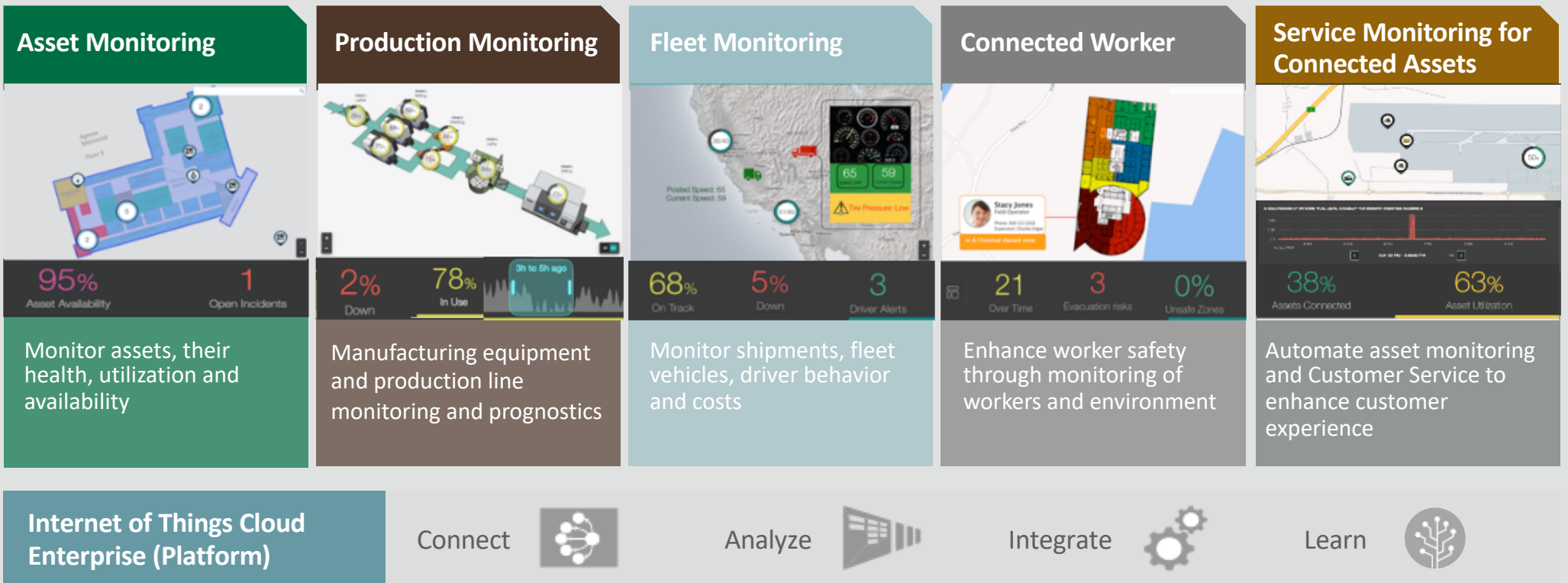
Digital Thread – End to End Business Application from CX/ERP/SCM/Service

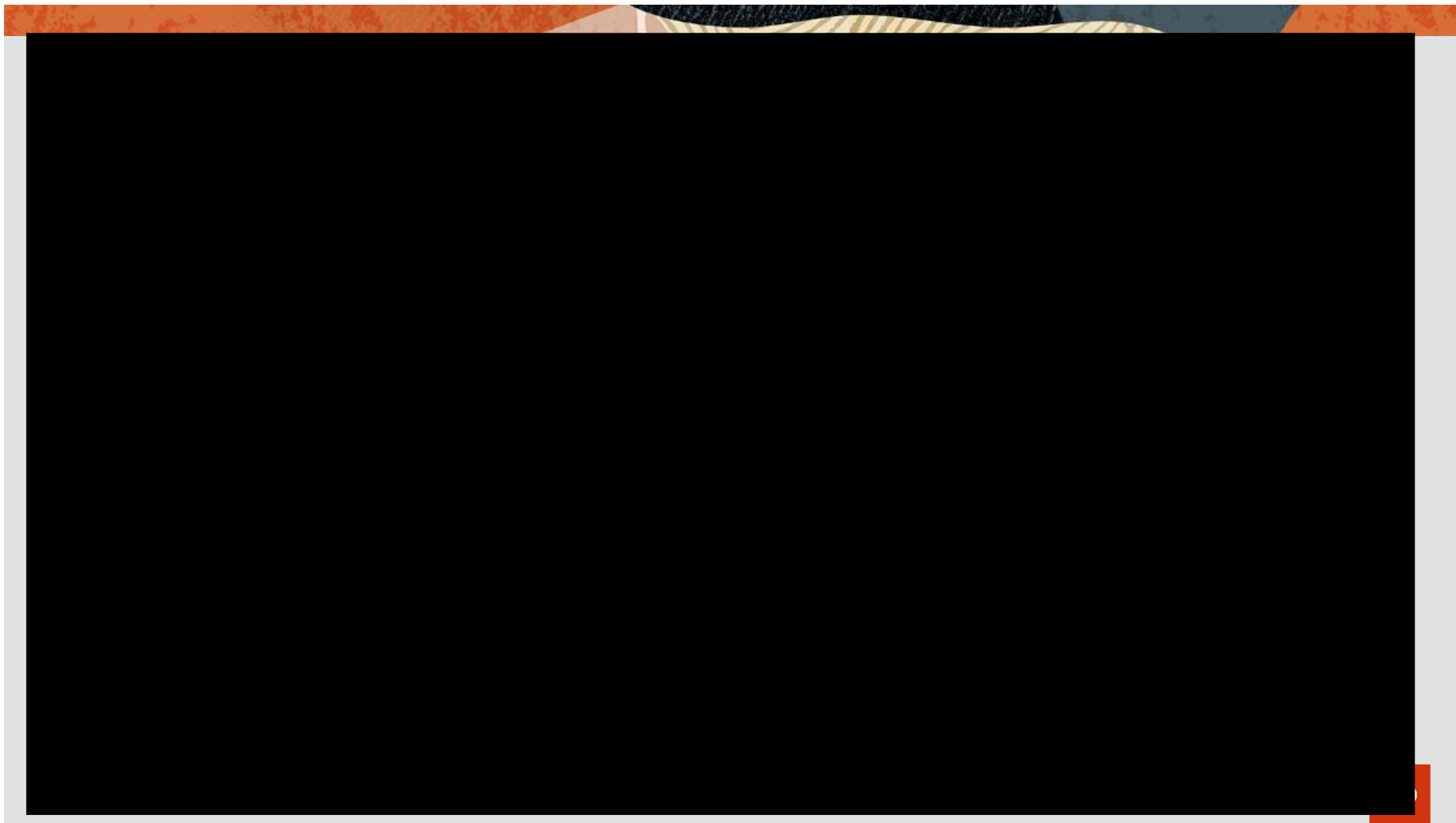
Leveraging Technology to Improve Enterprise Visibility, Speed, and Agility



Digital Twin - PURPOSE BUILT IOT APPLICATIONS

FASTER ADOPTION, LOWER RISK, LESS INVESTMENT, BETTER OUTCOMES





Merci

Eric Prevost

Vice President Industry 4.0
Oracle Industry Solution Group



Integrated Cloud

Applications & Platform Services



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CUSTOMER PERSPECTIVE

“ If we can reduce our manufacturing cycle time, it’s a huge deal for our customers—and for us. ”

Scott Rogers
Technical Director, Noble Plastics

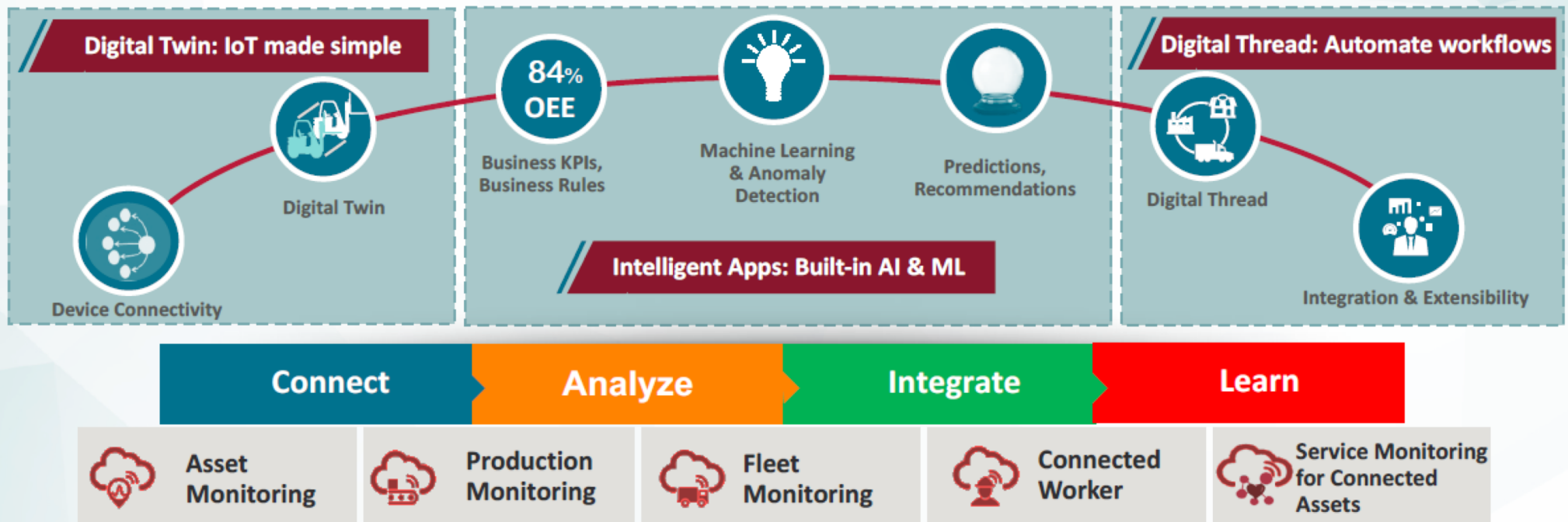
Improve Customer Satisfaction

Innovative Plastics Manufacturer servicing energy, consumer, veterinary and military sectors

Changing the Way....

- Highly automated manufacturing facility
- Lights-out third shift
- Leverages Oracle IoT to:
 - Reduce cycle time
 - Improve manufacturing process
 - Enhance product quality

IoTify your Business Applications

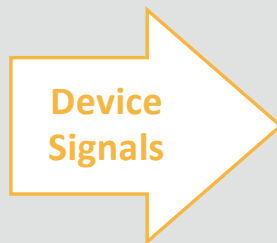


Real-time Visibility & Monitoring | Out-of-the box Analytics for business user | Integrated with SCM, CX apps

FOCUS ON BUSINESS OUTCOMES

Detect

- Track movement
- Read temperature
- Gauge humidity
- Sense vibration



Analyze

- Visualize status
- Contextualize events
- Predict failures
- Trigger alerts
- Update device parameters



Act

- Dispatch service
- Reroute shipments
- Substitute materials
- Replan supply
- Initiate billing events

IoT Devices

Building Sensors



Equipment



Logistics



Mobile Devices



IoT Cloud Applications

Asset Monitoring



Production Monitoring



Fleet Monitoring



Connected Worker



Application Clouds

Revenue and Billing



Manufacturing



Logistics



Service



KPI editor for business user

ORACLE IoT Production Monitoring Cloud Service

BackSave

Create Metric

DETAILS

Name *

NonPerformingMachinesMetric


Entity *

Machines


Machine Type *

All

METRIC TYPE

☒ Calculate on Demand ☐ Calculate on Schedule ☐ Java Code  Metric type cannot be changed after it is created

FORMULA

Insert : () $\times \div$ Symbol 123 Number ABC Text T/F Boolean  Property Advanced

AVG(Production Quantity HOURLY)

Property
Metrics → Overall Equipment Efficiency
Interval is Current
now

< 80

AND

Property
Metrics → Machine Pending Work Orders
Interval is Current
now

> 25

Average of **Production Quantity HOURLY** in **machines** with Metrics Overall Equipment Efficiency Now is less than 80 and Metrics Machine Pending Work Orders Now is greater than 25.

Validate Formula

COUNTMachine Pending Work Orders >


SUMOverall Equipment Efficiency >

AVERAGEProduction Quantity HOURLY >

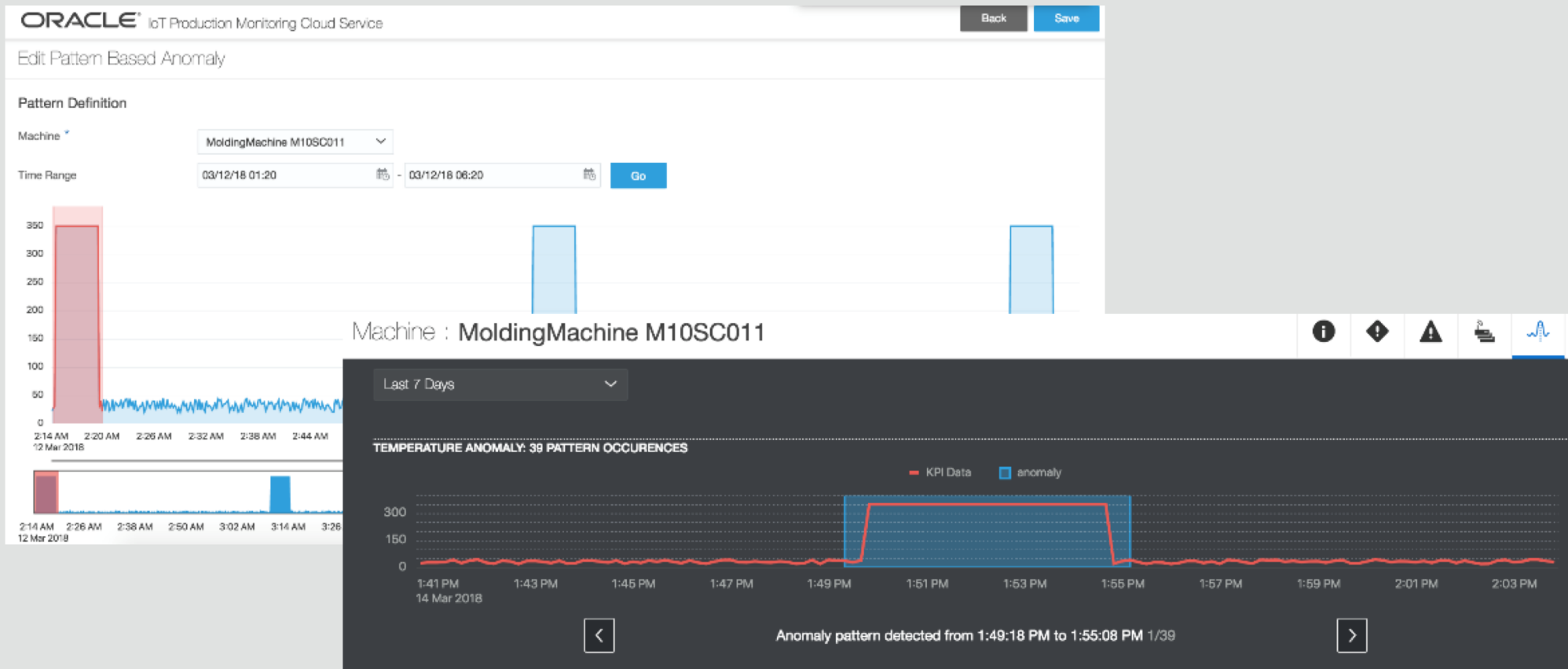
MINlastModifiedTime

MAXregistrationTime

23



Anomaly detection for business user



Predictions for business user

ORACLE IoT Production Monitoring Cloud Service

Edit Prediction

Details

Name * Max Temperature Prediction

Description Molding Machine Max Temperature Pr

Machine Type * MoldingMachine

Metric * Max Temperature

Prediction Time Window * ? ☒ Next 24 Hours ☐ Next 7 Days ☐ Next 30 Days

Sample Result String The Max Temperature will be 51 within a day on Max Temperature Prediction.

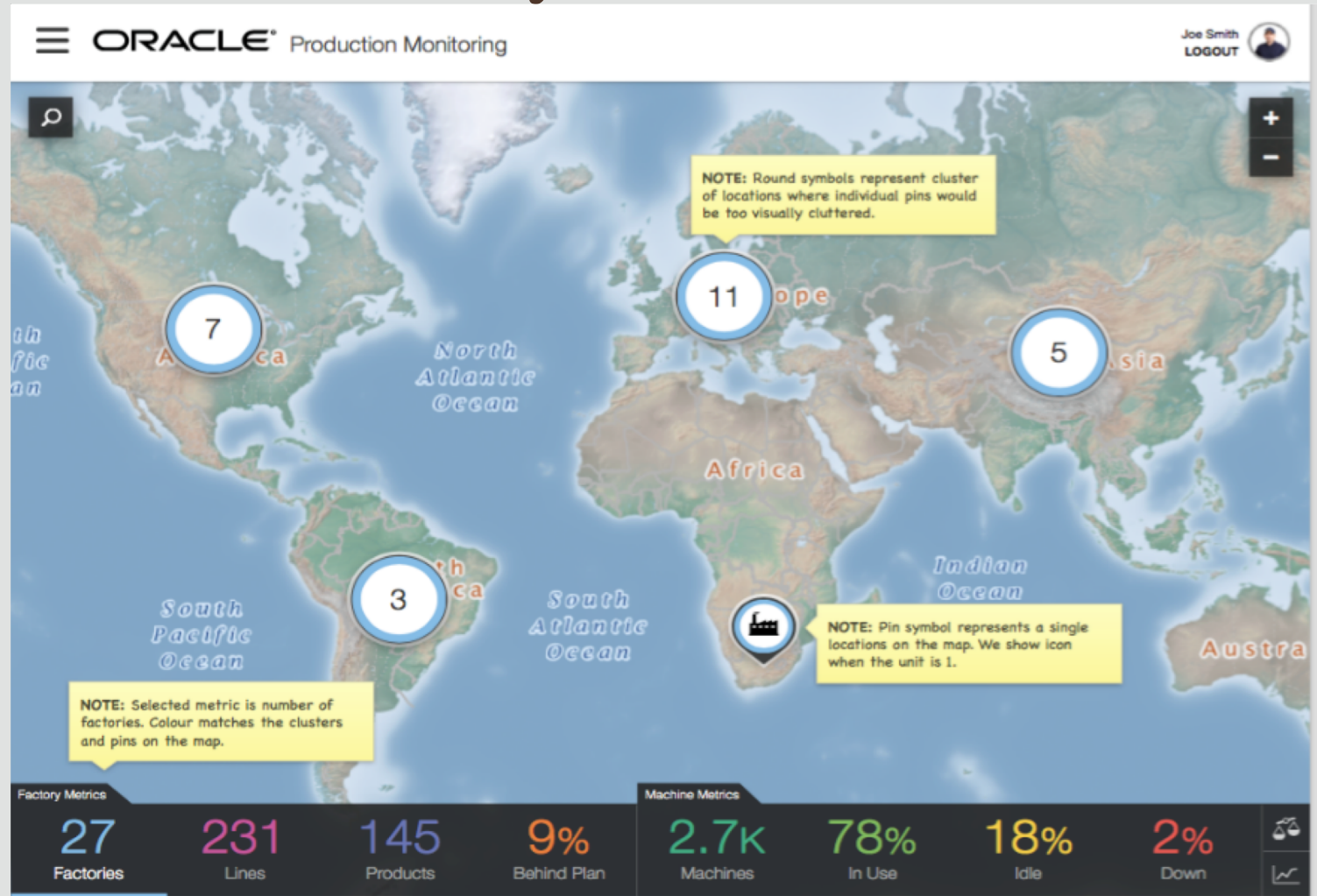
ORACLE IoT Production Monitoring Cloud Service

Clara Factory Machine : MoldingMachine M10SC011

Max Temperature Prediction: The Max Temperature will be 66.32 within a day on MoldingMachine M10SC011.

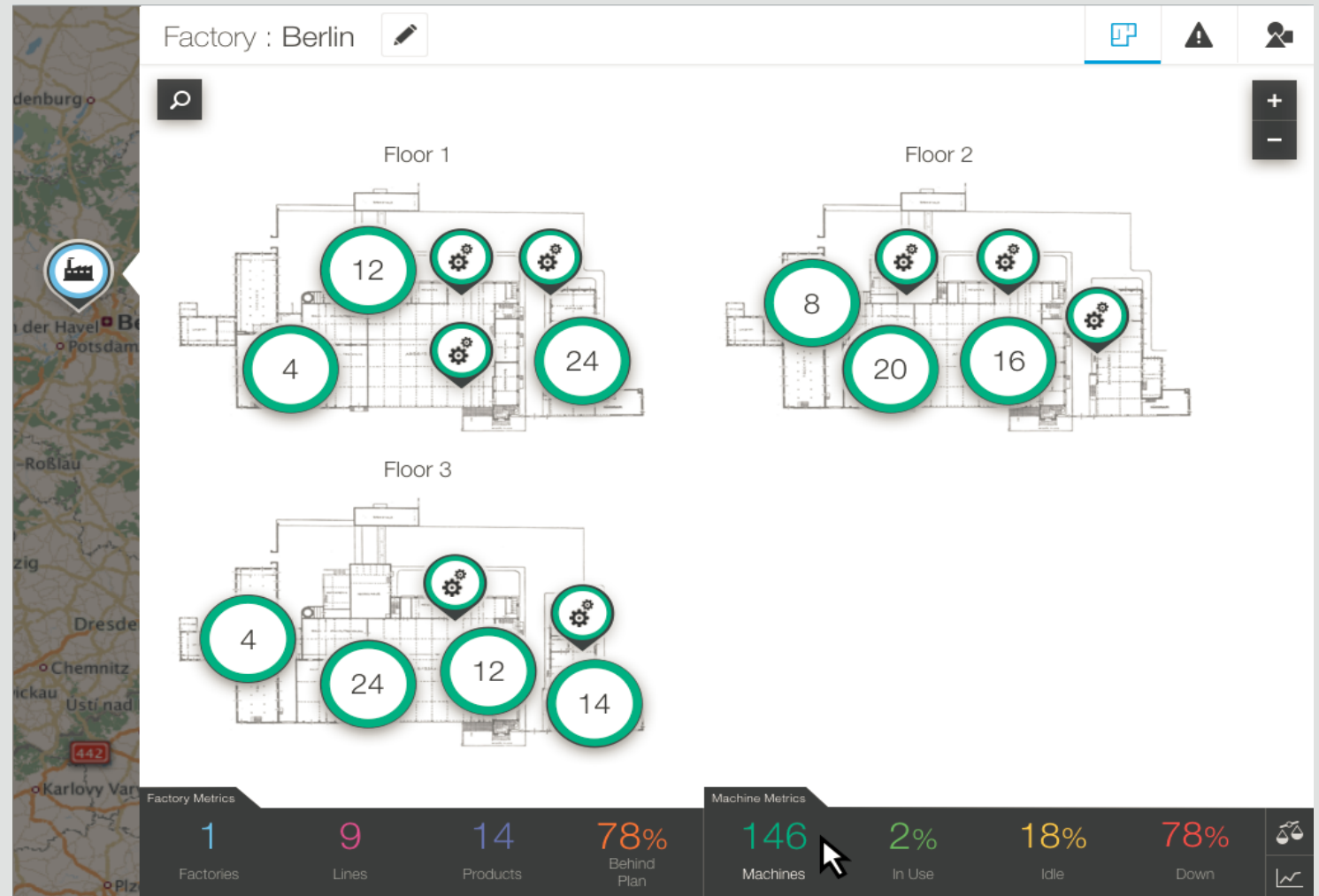
Real Time Operational Visibility

1. Monitor real time performance of factory, product and machines.
2. Derive and track performance KPIs from sensor and integrated manufacturing systems data.



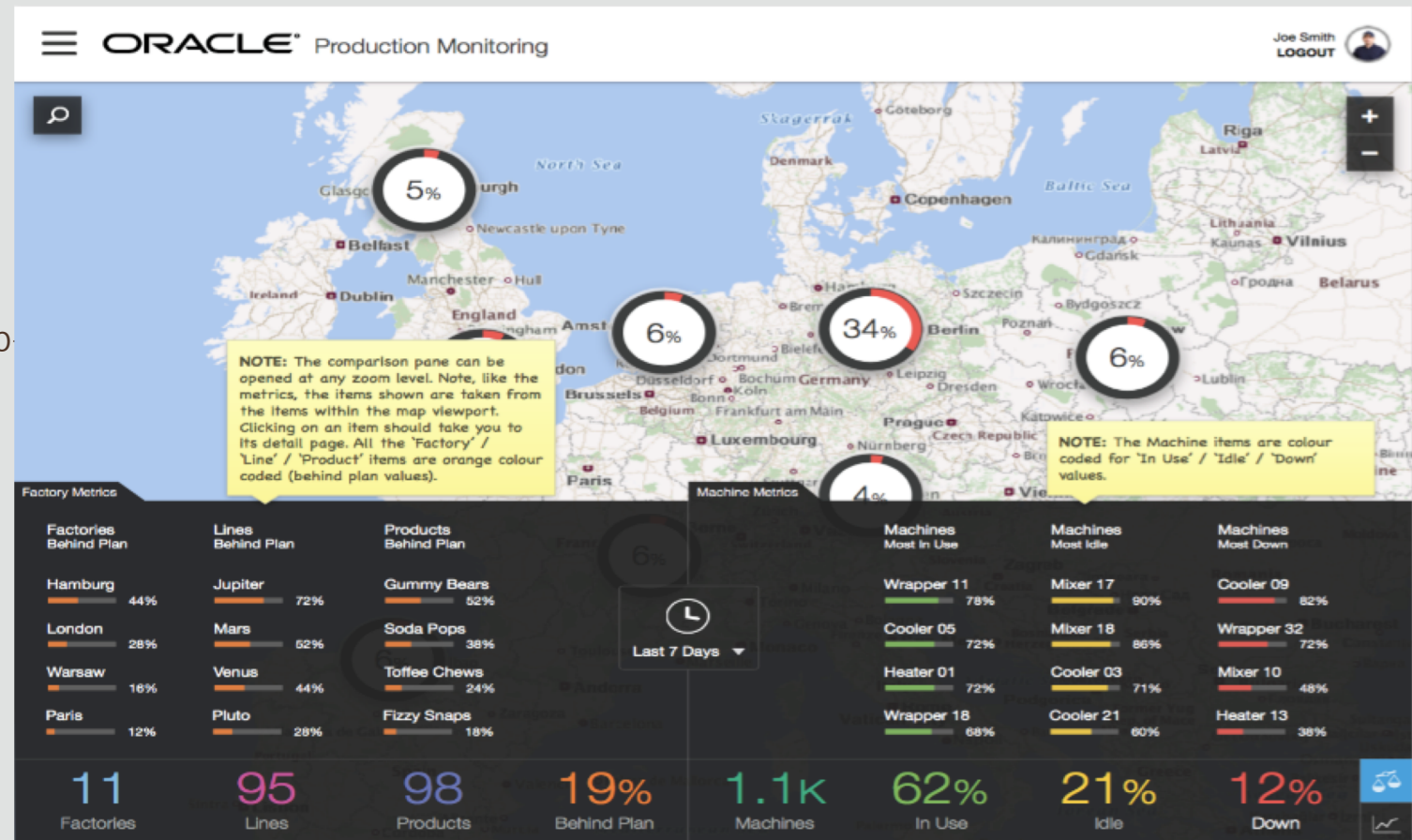
Real Time Operational Visibility

1. Deep dive using map, factory floor plan and product routing views to gain insights on operational inefficiency.
2. Designed for factory manager and business user with responsive UI and multi dimensional search.



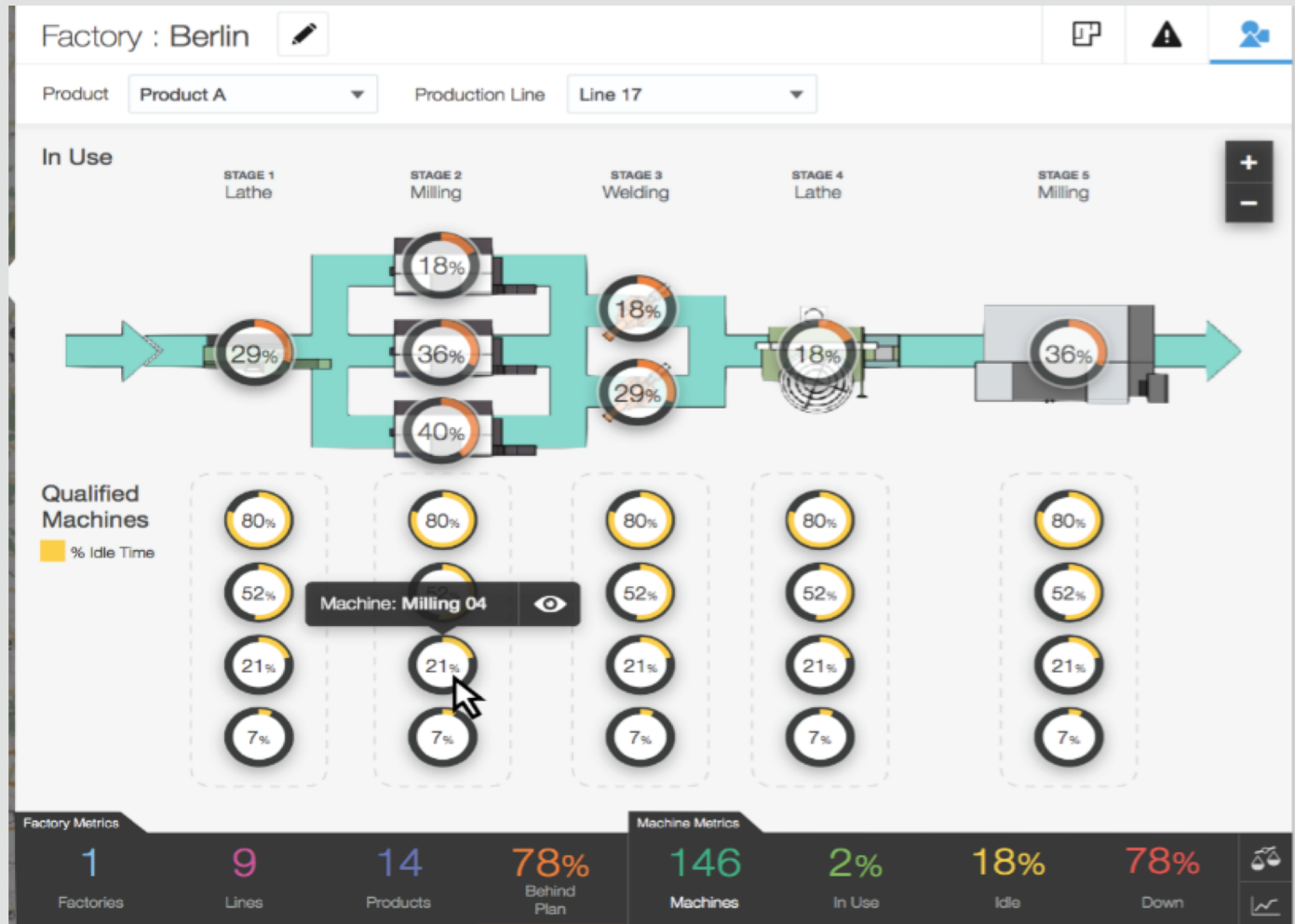
Identify Factory, Product, Machine for Improvement

1. Compare KPIs across factories, products and machines to identify best and worst performers.
2. Analyze KPIs over time to understand if the subpar performance is enduring.



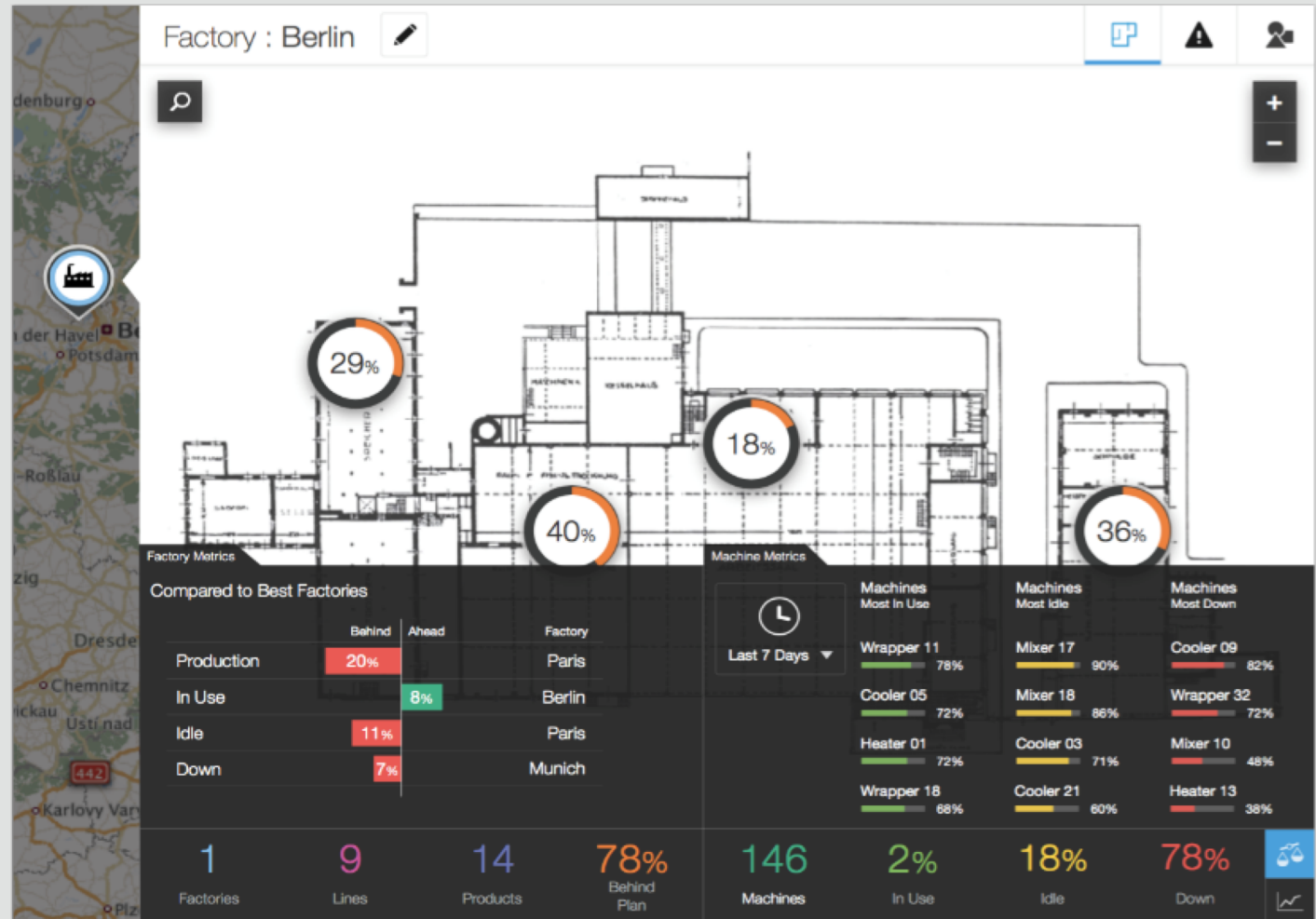
Identify Factory, Product, Machine for Improvement

1. Compare KPIs across factories, products and machines to identify best and worst performers.
2. Analyze KPIs over time to understand if the sub-par performance is enduring.
3. Identify root cause of sub-par performance using deep dive on specific KPIs and sensor data.
4. Choose machines that should be improved for on time product delivery.



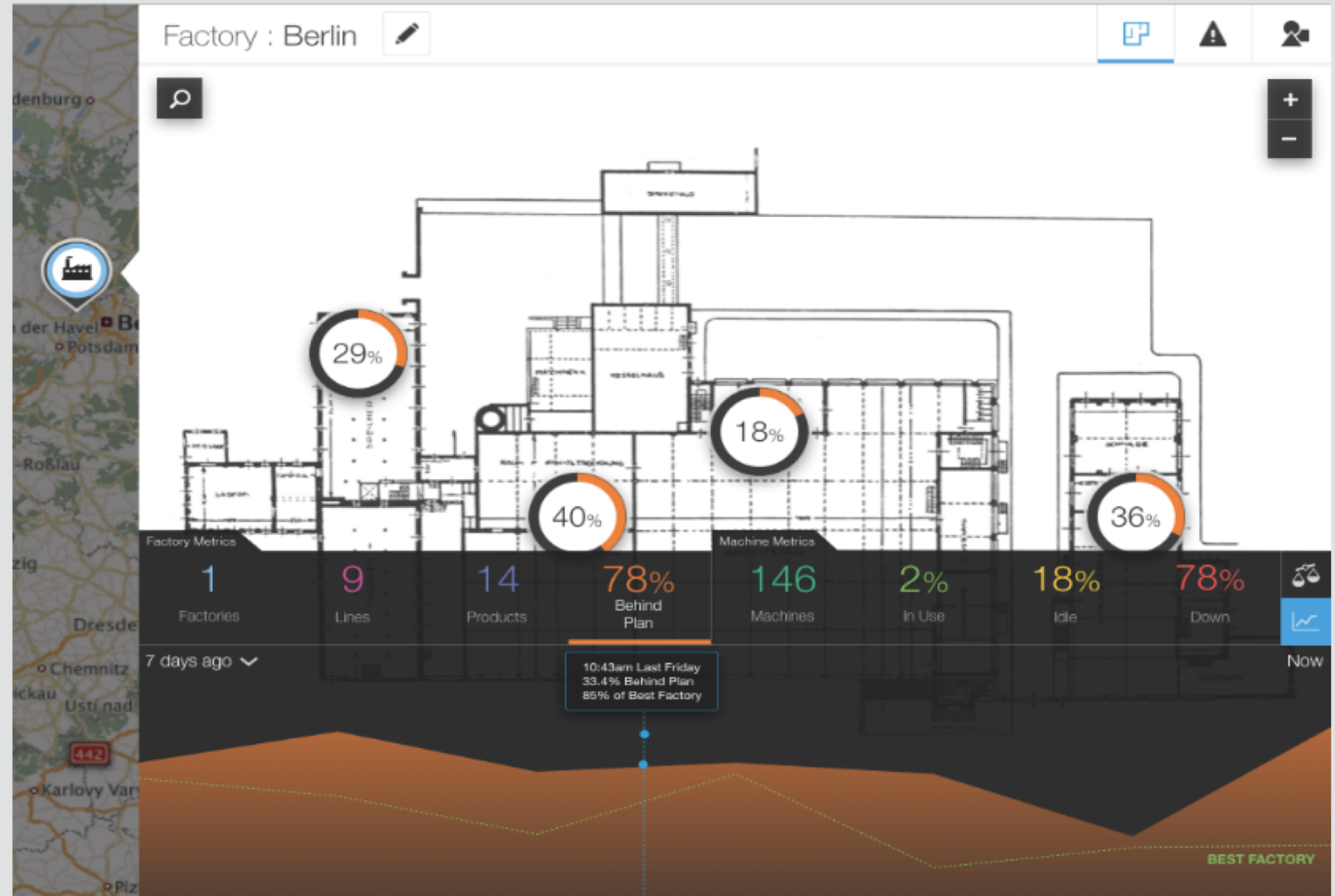
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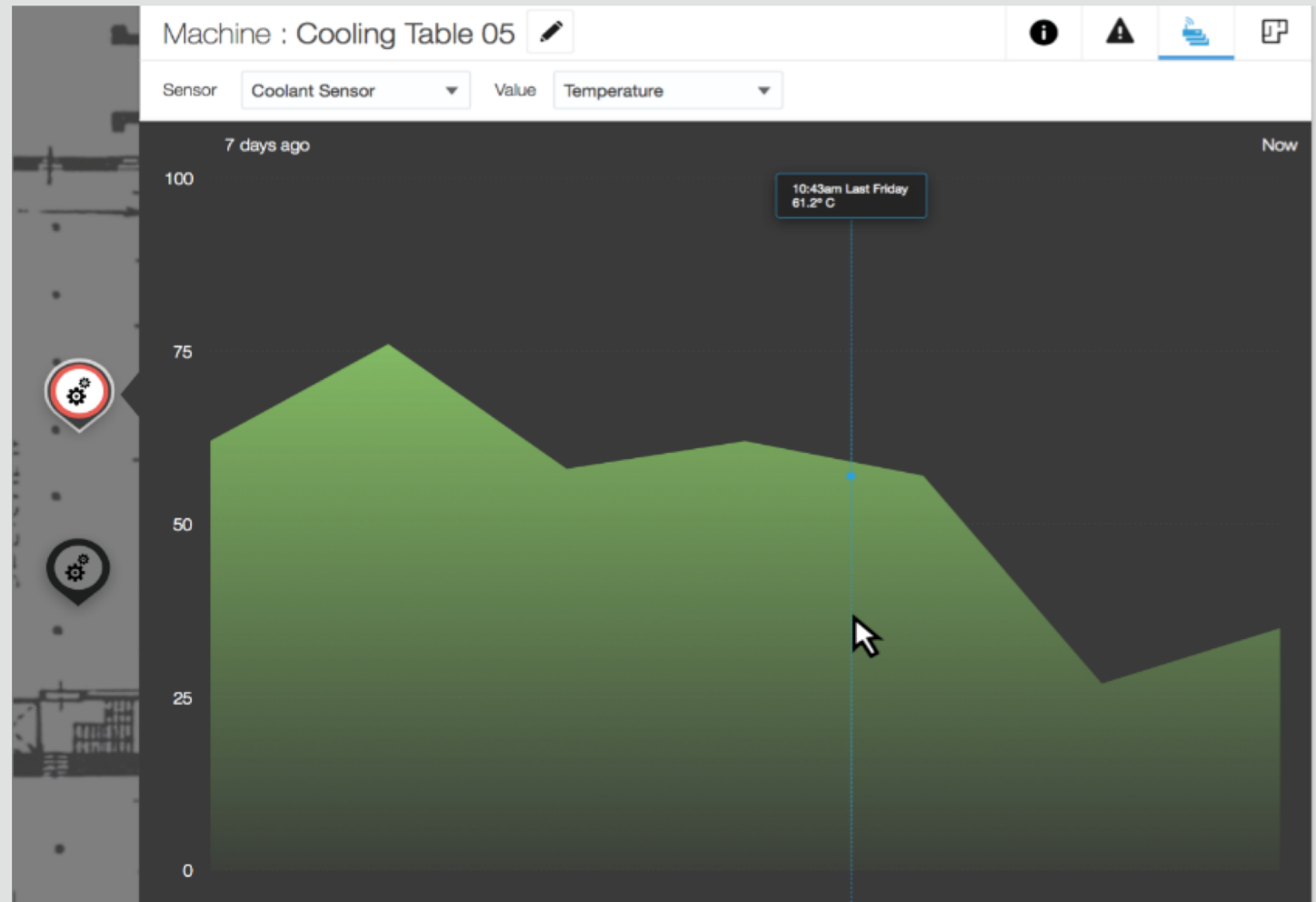
Understand and Improve Machine Uptime

1. Monitor machine performance via real time KPIs.
2. Study real time and historical sensor data and machine KPIs to understand machine health.



Understand and Improve Machine Uptime

1. Identify anomalies in machine performance and its effect on production.
2. Learn and act to improve machine health and factory uptime.



Oracle Smart Connected Factory Solution

OMRON



MatrikonOPC

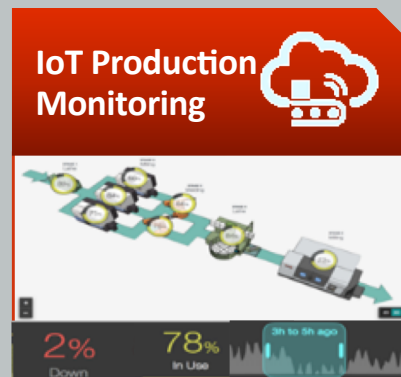


Rexroth
Bosch Group

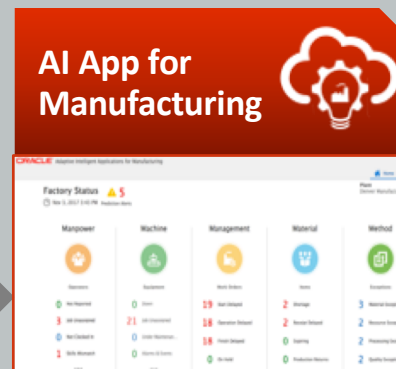
SIEMENS

MITSUBISHI
ELECTRIC
Changes for the Better

Client Libraries



Real-time
Manufacturing
equipment & production
line monitoring &
predictive maintenance



Historical
Manufacturing yield &
quality insights & root
cause analysis.
Traceability and impact
analysis.

Connect



Analyze



Integrate



Learn



Oracle Manufacturing Cloud



Oracle Maintenance Cloud

ORACLE
E-BUSINESS SUITE

NETSUITE

ORACLE
JD EDWARDS
ENTERPRISEONE

SAP



Data from Machines and Equipment

- Leverage automated and manual upload capabilities to ingest data from sensor-enabled equipment, machines, and facilities on the shop floor.

Data from Enterprise Applications

- Ingest data from transactional applications such as MES, Quality Management, LIMS, ERP, SCM, HCM, and CRM.

Embedded Data Management Platform

- Utilize **embedded Oracle PaaS** technologies across database and big data stacks running on Oracle Cloud Infrastructure that support a manufacturing-aware data lake, storing structured, semistructured, and unstructured data from a variety of sources.

Operational Technology (OT) and IT Data Contextualization

- Use inbuilt capabilities to contextualize data coming from sensor-enabled machines and equipment (OT data) with transactional data (IT data) coming from applications such as MES, Quality Management, LIMS, ERP, SCM, HCM, and CRM. Get a comprehensive snapshot of the manufacturing state at any given point in time.

Sensor-Time-Series Data

- Convert continuous streams of sensor-time-series data from machines and equipment into time-window aggregates using Symbolic Aggregate approXimation (SAX) to facilitate machine-learning analysis.

5M Data Preparation

- Organize the massive data present in the data lake into 5M categories (manpower, machine, method, material, and management) with a preseeded library of attributes from Oracle applications (as well as custom attributes) to facilitate comprehensive analysis of the entire manufacturing process.

[< Back to Sensor Time Series Features](#)



3D-PRINT Internal Temperature

Operation: 10 (3DP) | G15-Pinion Gear, Primary / A - Primary / A

Time Segments and Functions

Full

Average ✕

Work Orders (1,200)

Work Order

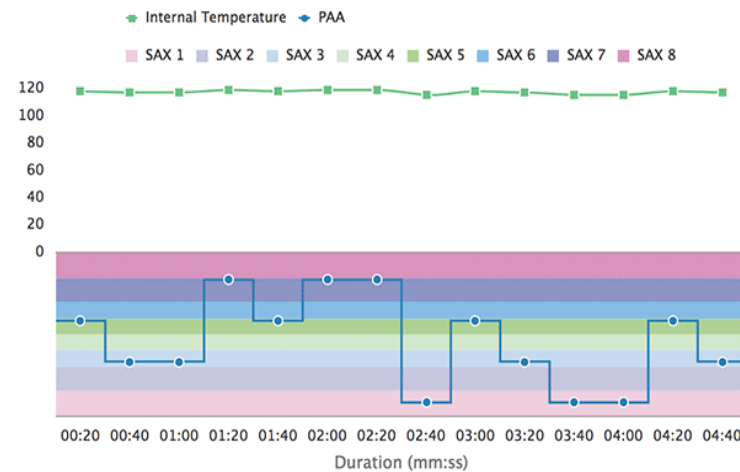


WO-PG-8001

Start Date
Sep 26, 2017 7:30 AM

☐ Compare

Instance P1



117...

Average

Model Creation

- Leverage simple and intuitive user interfaces to allow data scientists to create an unlimited number of descriptive and predictive models for analyzing key performance indicators (KPIs) such as yield, quality, cycle time, scrap, rework, and cost.

Model Training and Deployment

- Continuously train models with historical training data sets to attain the required accuracy levels and scores. One-touch deployment allows selected models to be immediately deployed for monitoring ongoing manufacturing processes.

Model Performance Evaluation

- Evaluate accuracy of predictive models using a confusion matrix by comparing predicted values with actuals. Continue to refine the models for improved accuracy.


ORACLE[®] Adaptive Intelligent Applications for Manufacturing

Mfg User ▾

[Home](#) [Setup](#)

Plant
Denver Manufacturing (M5)

[< Back to Search](#)



Model Information

GB_NoiseLevel_Ins

Model

Model Name	GB_NoiseLevel_Ins	Model Description	Insights model for gear box noise level quality test	
Analysis Type	Insights			

Context

Request Name	Gearbox_Data			
Item	BOM Type	Routing Type	Operation	No. of Serial Units Included
G15-Gearbox	Primary	Primary	TST	1,801
Item Revision A	BOM Revision A	Routing Revision A	Operation 30 Serialized Start Operation 10	Between Jun 11, 2017 and Sep 11, 2017

Output

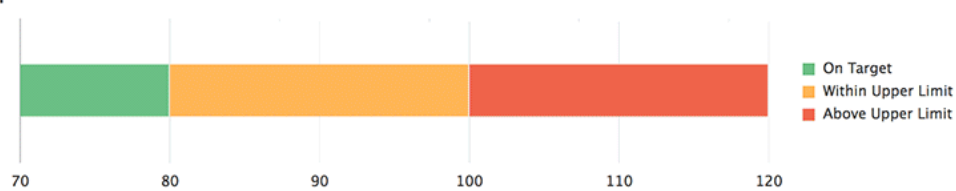
Target Measure

Noise Level

Serial Unit Quality Element

Use Latest of WIP Sample at Step 30

Classification



70 80 90 100 110 120

On Target

Within Upper Limit

Above Upper Limit

5M Input Factors

- Analyze 5M-related information from manufacturing operations to understand the impact on key business outcomes.

Top Influencing Factors

- Identify the factors and variables in the manufacturing environment that have the highest influence on key performance metrics.

Patterns and Correlations from Historical Data

- Identify the relationship between a multitude of influencing factors and variables from the manufacturing process that affect KPIs such as yield, quality, cycle time, scrap, rework, and costs.

[Back to Insights](#)



Quality Insights

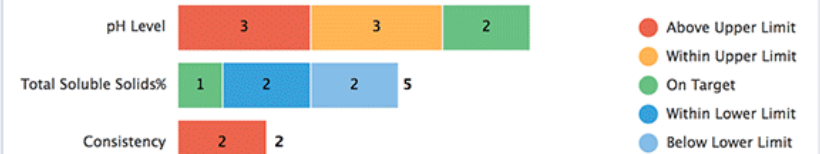
Insights

15

Total



Most Published Insights



Latest Insights

89.90%	Factors Influence	Strawberry Jam, STRAWBERRY JAM-1, 30 (VAC-COOK)	Consistency	Above Upper Limit	13.42% of the work orders of Strawberry Jam had Consistency at Operation 30 (VAC-COOK) Above Upper Limit when Strawberry_Supplier was "Berry Farms", Maximum Temperature of OVEN during the RUN-TIME activity of Operation 10 (STEAM) was more than 107.5 F, Sugar	>
Insight published on Apr 17, 2018 for 1922 work orders of Strawberry Jam completed between Nov 1, 2017 and Jan 25, 2018						
83.59%	Factors Influence	Strawberry Jam, STRAWBERRY JAM-1, 30 (VAC-COOK)	pH Level	On Target	45.06% of the work orders of Strawberry Jam had pH Level at Operation 30 (VAC-COOK) On Target when duration of Operation 20 (PREHEAT) was 10 Min 30 Sec or less and Average Temperature of VAC-KETTLE during the RUN-TIME activity of Operation 30 (VAC-COOK) was	>
Insight published on Apr 17, 2018 for 1922 work orders of Strawberry Jam completed between Nov 1, 2017 and Jan 25, 2018						
56.09%	Factors Influence	Strawberry Jam, STRAWBERRY JAM-1, 30 (VAC-COOK)	pH Level	Above Upper Limit	14.62% of the work orders of Strawberry Jam had pH Level at Operation 30 (VAC-COOK) Above Upper Limit when Sugar_Supplier was "Natural Sweeteners" and duration of Operation 20 (PREHEAT) was more than 10 Min 30 Sec	>
Insight published on Apr 17, 2018 for 1922 work orders of Strawberry Jam completed between Nov 1, 2017 and Jan 25, 2018						

Critical Outcomes During Manufacturing

- Compare current manufacturing conditions against suspect patterns from historical data analysis to predict potential yield loss and product defects.

Prediction Alert Rules

- Configure the application to receive alerts for predictions that match specific conditions such as probability and product context.

Downstream Orchestration

- Subscribe to published REST services for predictive alerts (for example, put the job on hold or create quality nonconformance) to create transactions in other applications.

Self-Guided Navigation for Traceability

- Using an intuitive, graph-based navigation, traverse back the entire manufacturing process to identify 5M-related information.

Time-Window Traceability

- For any window of time, view all relevant manufacturing events such as machine sensor reading anomalies, alarms/alerts, quality test results, and work order start/stop, as well as status changes such as released and on hold.

Impacted Products and Customers

- Trace forward from any combination of manufacturing factors to identify products made under those conditions and the impacted customers.

